

# Double Bagger Retro Instructions

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1. Remove bags on the bag side to keep them clean of grinder dust.
2. Remove the bag dump box, teeter totter assembly, & bulk dump box.
3. Remove the bulk chute & trim rings.
4. Cut the bulk hopper from the bagger stand, use saw-zall or grinder.
5. Install bulk chute hole cover.
6. Cut bag chute hole in wall to the measurements provided.
7. Install bag chute through wall.
8. Install bag hopper onto frame, add the second blower motor.
9. Install the small bag floor assembly kit.
10. Install 10lb Bag Detect Prox switch.
11. Clean all grinder dust; sanitize bagger assembly including inside indine auger.
12. Add small bags, vend & set small bag weight.
13. Change prices in MDB, change decals on machine.
14. Install tees in bag drop floor air hoses and connect air lines to air cylinder.

## Wiring Instructions

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### Second Bag – Bag Detect Switch Wiring

1. Brown to X13 on PLC
2. BLK + BL to OV on terminal strip
3. White not used.

### Push Button Wiring

1. Remove white jumper from #4 on top contact of bag switch to #4 on bulk switch
2. Find green wire coming out of MDB harness to control board and put on #4 on bulk switch

Set Price #2 to ? price.

Swap blower overload. Set overload to 4.0.

### Blower Motor Wiring

1. On blower already in house, connect wires color to color
2. On blower being added connect:
  - 1 & 7 to black
  - 2 & 8 to red
  - 3 & 9 to blue
  - 4, 5, & 6 tied together